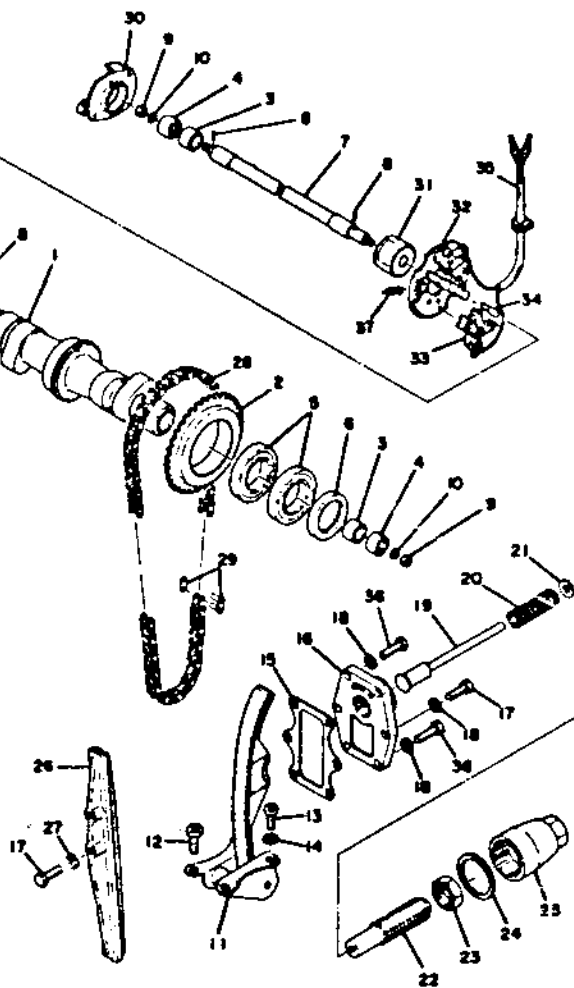


CAMSHAFT - CHAIN TENSIONER TX650A/XS650B



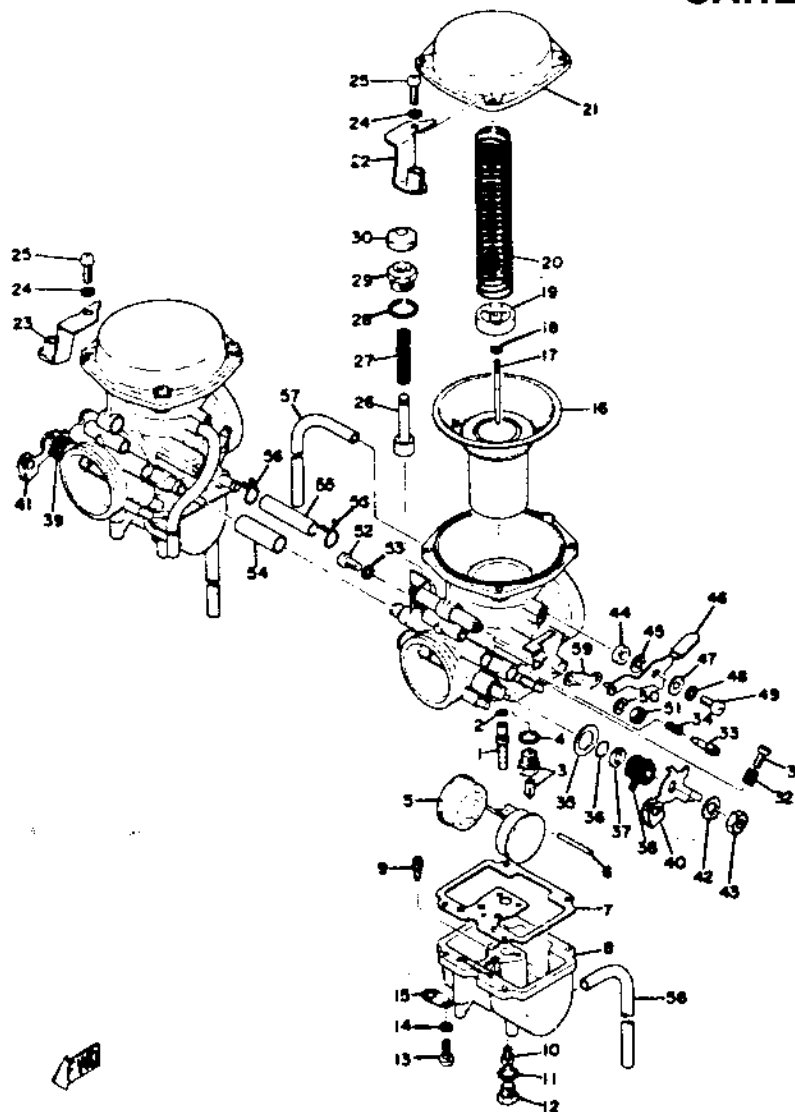
Ref. No.	Part Number	Description	A	B	C	Re
0-1447-12170-00-00		CAMSHAFT ASS'Y (36T).....	1	1		
1		. SHAFT, cam.....	1	1		N
2		. SPROCKET	1	1		N
3	90386-12093-00	. BUSHING, breaker shaft (256-11154-00)	2	2		
4	256-11155-00-00	. SEAL, labyrinth	2	2		
5	93316-00504-00	BEARING (16005 special).....	4	4		
6	93101-25044-00	OIL SEAL (S-25-40-6)	2	2		
7	256-11156-00-00	SHAFT, breaker	1	1		
8	93603-07073-00	PIN, dowel (3-7).....	3	3		

TX650A/XS650B

9	95301-06600-00	NUT, hexagon.....	2	2		
10	32903-06100-00	WASHER, spring	2	2		
11	447-12220-00-00	GUIDE, stopper 2....	1	1		
12	90149-06003-00	BOLT (256-12248-00)	2	2		
13	92503-06015-00	SCREW, pan head ...	2	2		
14	92903-06100-00	WASHER, spring	2	2		
15	306-12213-02-00	GASKET, tensioner case (306-12213-01)	1	1		
16	447-12211-00-00	HOLDER, tensioner	1	1		
17	97303-06020-00	BOLT, hexagon (97303-06018).....	4	4		
18	92903-06200-00	WASHER, plain	6	6		
19	447-12217-00-00	ROD.....	1	1		

TX650A/XS650B

CARBURETOR TX650A/XS650B



Ref. No.	Part Number	Description	A	B	C
0-1	447-14901-00-00	CARBURETOR ASS'Y, left	1	1	
0-2	447-14902-00-00	CARBURETOR ASS'Y, right	1	1	
1	341-14941-84-00	NOZZLE, main (Z-6)	2	2	
2	93210-03142-00	O-RING	2	2	
3	168-14190-20-00	VALVE SEAT ASS'Y (#2.0)	2	2	
4	214-14195-00-00	WASHER	2	2	
5	256-14985-00-00	FLOAT	2	2	
6	137-14183-01-00	PIN, float	2	2	
7	256-14984-00-00	PACKING, float chamber	2	2	
8	447-14981-00-00	BODY, float chamber	2	2	
9	256-14942-45-00	JET, pilot (#45)	2	2	

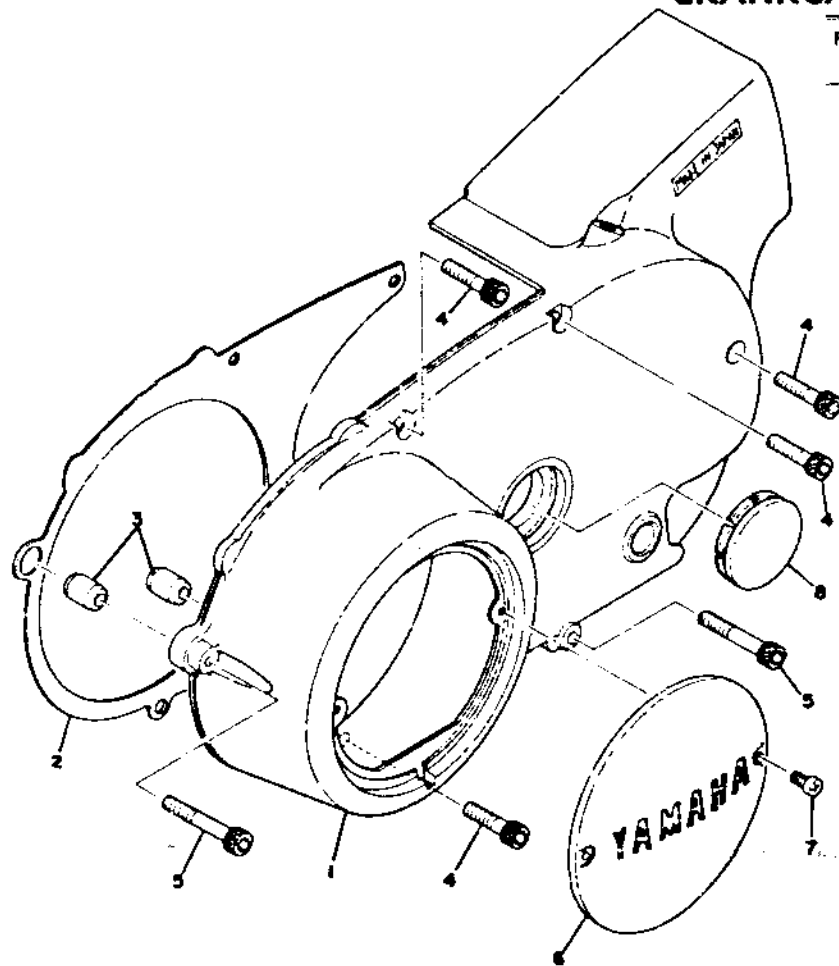
TX650A/XS650

10	256-14944-25-00	JET, main (#125)	2	2	
	256-14944-76-00	JET, main (#127.5)	2	2	
	256-14944-26-00	JET, main (#130)	2	2	
	256-14944-27-00	JET, main (#135)	2	2	
11	256-14956-01-00	WASHER	2	2	
12	256-14991-00-00	SCREW, plug	2	2	
13	98501-04012-00	SCREW, pan head	8	8	
14	92901-04100-00	WASHER, spring	8	8	
15	256-14146-01-00	PLATE	2	2	
16	256-14940-00-00	DIAPHRAGM ASS'Y (256-14940-01)	2	2	

TX650A/XS650B

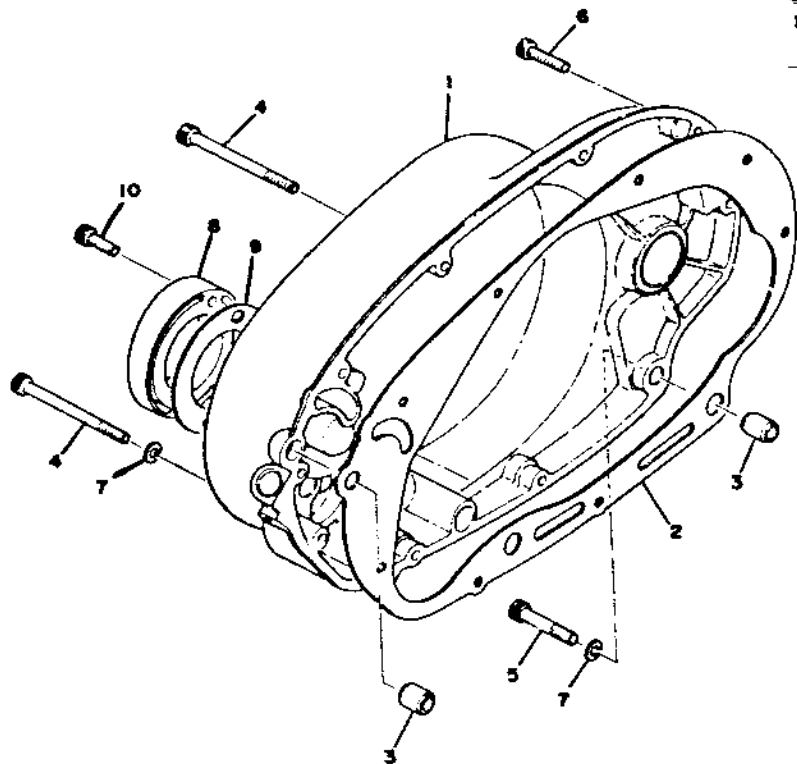
CARBURETOR (MFR) (TYPE) (I.D. NUMBER)	Mixture
MAIN JET	No. 127.5
NEEDLE JET	2.6
JET NEEDLE/CLIP POSITION	4/16-8
CUT AWAY	No. 120
PILOT JET	No. 45
AIR JET	M.A.J. 1.04
STARTER JET	0.7
AIR SCREW (TURNS OUT)	Pilot Screw: 1/8"
FLOAT LEVEL	24 ±1mm

CRANKCASE COVER LEFT TX650A/XS650B



Ref. No.	Part Number	Description	A	B	C
1	584-15411-00-00	COVER, crankcase left (306-15411-04) (A/B)	1	1	
	584-15411-00-00	COVER, crankcase left..... (C)			1
2	306-15461-00-00	GASKET, crankcase cover left.....	1	1	1
3	91830-22016-00	PIN, dowel (8.4-12-16)	2	2	2
4	91316-06025-00	BOLT	4	4	4
5	91316-06040-00	BOLT	2	2	2
6	256-15425-00-00	COVER, generator ...	1	1	1
7	98501-05010-00	SCREW, pan head ...	2	2	2
8	256-15417-01-00	COVER, adjust	1	1	1

CRANKCASE COVER RIGHT TX650A/XS650



Ref. No.	Part Number	Description	A	B	C
1	99999-01146-00	COVER, crankcase right (256-15421-04)	1	1	1
	4E3-15421-00-00	COVER, crankcase 2	1	1	1
	2H7-15361-00-00	GAUGE, level.....	1	1	1
2	256-15451-00-00	GASKET, crankcase cover right.....	1	1	1
3	91830-22016-00	PIN, dowel (8.4-12-16)	2	2	2
4	91316-06075-00	BOLT	4	4	4
5	91316-06040-00	BOLT	1	1	1
6	91316-06025-00	BOLT	5	5	5
7	90430-06014-00	GASKET, holder (6.3-11-1.0).....	4	4	4
8	256-15416-02-00	COVER, oil cleaner...	1	1	1
9	256-15456-00-00	GASKET.....	1	1	1
10	91316-06025-00	BOLT	2	2	2

